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 REA MI405294 - Iscr. Reg. Impr. M174679

PIMAfil[®]
 STOCK SERVICE

Technical Sheet

Article	PIMA 12 3/50 NM		
Custom code	52054200		

Composition	100% CO		
Count	NM 3/50	Tolerance +- 3%	

GENERAL DATA		TEST METHODS
Gauge	12	
Colours	It is possible to dye all colours from the seasonal colours card. It is possible to dye in colours to customers sample. Raw white available Reactive colours	
Dyeing	HANKS	
Features	Extrafine cotton yarn with a very soft and versatile touch. Extremely ductile, ideal for each kind of knitting, thanks to its linear and elastic characteristics typical of a high quality yarn.	
Ideal Quantities	Dyeing batch size 12 30 60 120 240 - 480 Kg Raw white: minimum quantity 1 Kg	
Use	Flat knitting: gauge 12 1 end Cotton: gauge 21 1 end Weaving	
Finishing	10 minuti in acqua a 30°C con ammorbidente pari al 2-3% del loro peso. Centrifugare e asciugare in tumbler a 60°C per 25 minuti senza eccedere nell'essiccazione.	
Finishing	10 minutes in 30°C water with softener equal to 2-3% of their weight. Centrifuge and dry in tumbler at 60°C for 25 minutes without exceeding with the drying.	

Care Instructions



	FASTNESS				TEST METHODS
	Discharge - Light colours	Discharge - Dark colours	Deterioration - Light colours	Deterioration - Dark colours	
Colour Fastness washing in water	4/5	4/5	4/5	4/5	UNI EN ISO 105 E01
Colour Fastness to dry cleaning	5	5	5	5	UNI EN ISO 105 - DI
Colour fastness to acid sweat	4/5	4/5	4/5	4/5	UNI EN ISO 105-E04
Colour Fastness to water	4/5	4/5	4/5	4/5	UNI EN ISO 105-C06
Colour fastness to water drops	4/5	4/5	4/5	4/5	UNI EN ISO 105 - E07
Colour fastness rubbing dry	4/5	4/5	4/5	4/5	UNI EN ISO 105 - X12
Colour fastness rubbing wet	3/4	3	3/4	3	UNI EN ISO 105 - X12
Colour fastness to the light	3/4	5/6	3/4	5/6	UNI EN ISO 105 - B02
Colour Fastness to alkaline sweat	4/5	4/5	4/5	4/5	GB/T 3922
Domestic and Industrial cleaning	5				GB/T 3920
	Discharge - Black	Deterioration - Black			



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FASTNESS

Colour fastness rubbing wet	2/3	2/3	UNI EN ISO 105 - X12
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OTHER DATA

TEST METHODS

PH	6-6,1	GB/T 7573, ISO 3071
ODOR	Absent	GB/T 18401/2010
FORMALDEHYDE	Absent	GB/T 18401/2010
RESISTANCE TO SALIVA	4/5	GB/T 18886/2002 DIN
PENTACHLOROPHENOL	Absent	UNI 11057
TETRACHLOROPHENOL	Absent	UNI 11057
PILLING TEST	3/4	GB/T 4802/3 ISO
ARYL AMMINES	Absent	GB/T 2912/1 ISO

Notes and features details